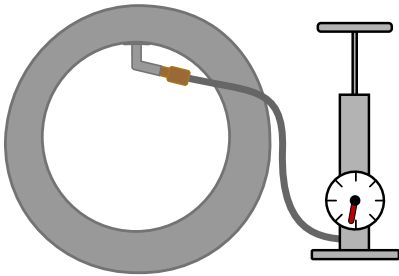


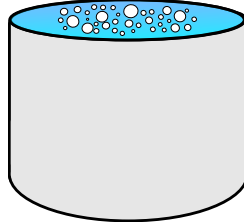
Tube Installation Instructions For Split Rims

When installing a tube in a used tire check the inside of tire for embedded object like thorns or glass and remove them if necessary. It is very easy to poke a hole in a tube when installing it, so always test the tube by inflating and submersing it underwater before installing the tube to make sure that it does not have a leak to start with. This way if the tube leaks after being installed you will know that the leak was caused during installation and will have the opportunity to install the tube more carefully the next time.

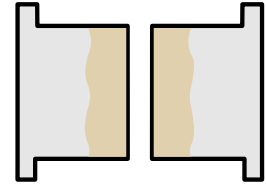
1- Inflate the tube slightly larger than its normal size and submerge entire tube into a tub or sink of water to test for leaks.



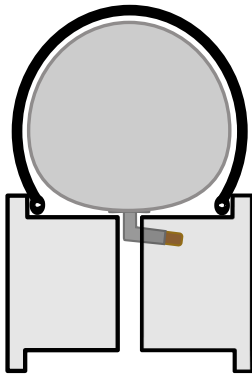
2- If bubbles appear in tub of water that tube is submersed into replace faulty tube with new tube and retest. If no bubbles appear in tub of water remove and partially deflate tube.



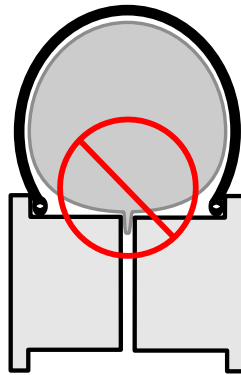
3- Apply a thin layer of liquid dishwashing soap onto the inside of the rim where the two halves meet to allow the tube to slide and help prevent it from getting pinched between the two rim halves.



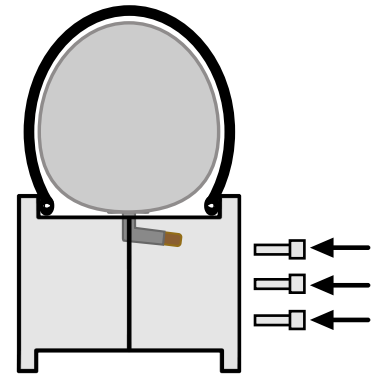
4- Inflate tube until it starts to take shape.
5- Place tube inside the tire.
6- Install both sides of the rim inside the tire aligning the valve stem with the two valve stem hole semicircles on the rim halves.



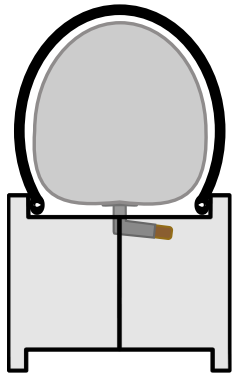
7- Push two halves of split rim together by hand until they evenly and uniformly touch each other being careful not to pinch the tube inbetween the two rim halves.



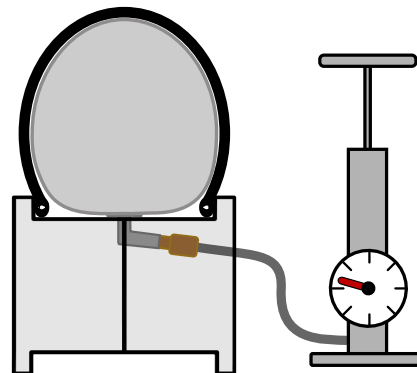
8- While keeping the two rim halves firmly pressed together by hand install and tighten the bolts that hold the two rim halves together.



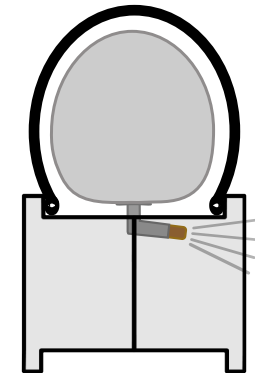
9- Push the valve stem base up into the tire so it is not caught between the tire bead and the rim.



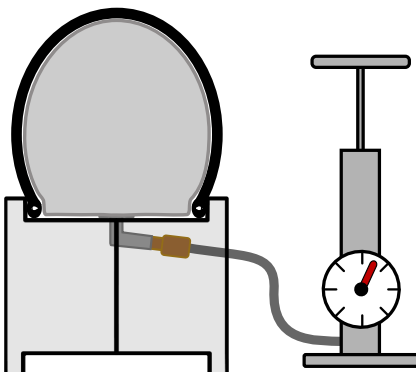
10- Inflate the tube to around half pressure while checking that the tire bead is properly seated onto the rim.



11- Deflate the tube. This will help avoid pinching the tube when the tire is inflated to full pressure.



12- Inflate the tire to the pressure indicated in the owners manual.



With a little practice just about anyone can become an expert at installing electric scooter inner tubes. If the tube is damaged during installation by getting pinched it can usually be repaired with an inner tube repair patch kit which are available at any store that sell bicycle tires and tubes including most hardware stores, department stores, and drugstores.