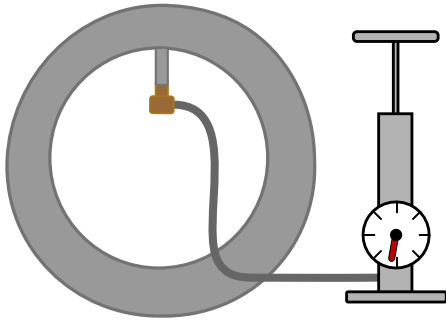


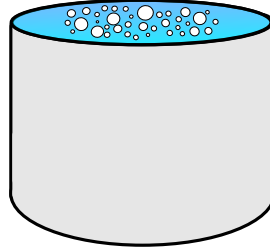
# Tube Installation Instructions For Standard Rims

When installing a tube in a used tire check the inside of tire for embedded object like thorns or glass and remove them if necessary. It is very easy to poke a hole in a tube when installing it, so always test the tube by inflating and submersing it underwater before installing the tube to make sure that it does not have a leak to start with. This way if the tube leaks after being installed you will know that the leak was caused during installation and will have the opportunity to install the tube more carefully the next time.

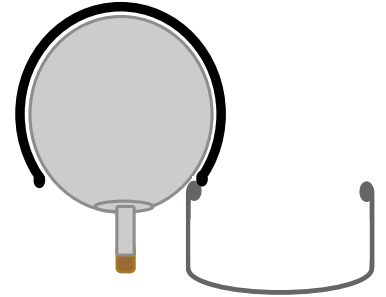
**1-** Inflate the tube slightly larger than its normal size and submerge entire tube into a tub or sink of water to test for leaks.



**2-** If bubbles appear in tub of water that tube is submersed into replace faulty tube with new tube and retest. If no bubbles appear in tub of water remove and partially deflate tube.



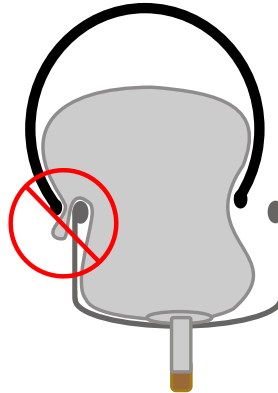
**3-** Inflate tube until it starts to take shape.  
**4-** Place tube inside the tire.  
**5-** Install the first tire bead into the rim using only your hands.



**6-** Insert valve stem through hole in rim.  
**7-** Push tire and tube over so the tube is inside the rim.



**8-** Be careful so the tube is not pinched between the tire and rim when the second tire bead is pushed into the rim.



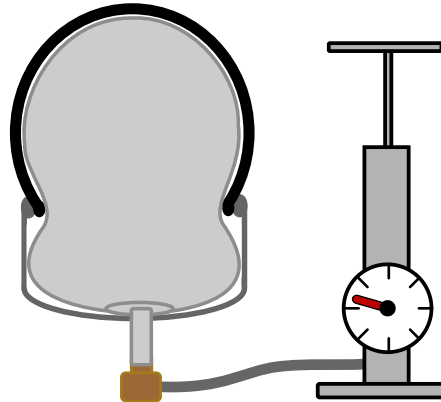
**9-** Starting at the valve stem, carefully push the second tire bead into the rim using only your hands.



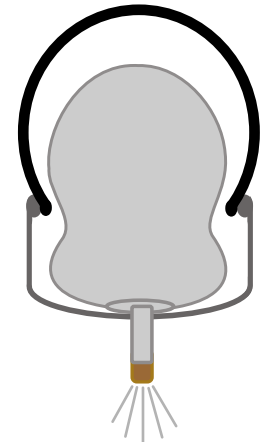
**10-** Push the valve stem base up into the tire so it is not caught between the tire beads and the rim.



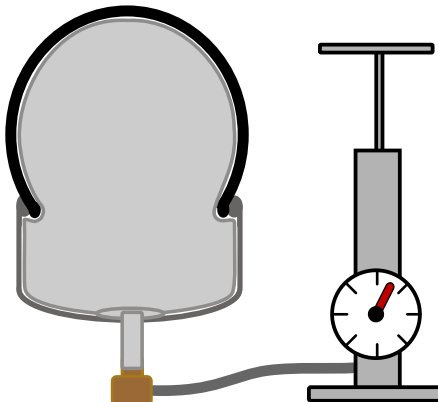
**11-** Inflate the tire to around half pressure while checking that the tire bead is properly seated onto the rim.



**12-** Deflate the tire. This will help avoid pinching the tube when the tire is inflated to full pressure.



**13-** Inflate the tire to the pressure indicated in the owners manual.



With a little practice just about anyone can become an expert at installing electric scooter and bike inner tubes. If the tube is damaged during installation by getting pinched it can usually be repaired with an inner tube repair patch kit which are available at any store that sell bicycle tires and tubes including most hardware stores, department stores, and drugstores.