### SPD-3648600BLDC 36/48 Volt 500-600 Watt 30A Brushless DC Motor Controller

- **Operating Voltage:** 31.5 through 59 Volts DC (36 or 48 Volt Battery Pack)
- **Power:** 600 Watts (Works with 500-600 Watt Brushless DC Motors)
- **Current Limit:** 30 Amps (30 Amps Maximum Current Output)
- **Low Voltage Protection:** 31.5 Volts for 36 Volt Battery Packs, 42 Volt for 48 Volt Battery Packs
- **Works with both Sensored and Sensorless Brushless DC Motors**
- **Compatible with 120 Degree and 60 Degree Motor Phases**

<table>
<thead>
<tr>
<th>Connection Type</th>
<th>Wires/Signals</th>
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| *Input Power and Power Switch Wires    | Thick Red Wire to Battery Positive +  
*Thin Red Wire to Power Switch Contact  
Black Wire to Battery Negative -  
*When the Thin Red Wire makes contact with the Battery Positive Wire the power is on.* |
| *Motor Phase Wires                     | Yellow to Yellow Motor Phase U Wire  
Blue to Blue Motor Phase V Wire  
Green to Green Motor Phase W Wire |
| † Motor Hall Sensor Wires              | Red to Red Motor Hall Wire +5V  
Black to Black Motor Hall Wire Ground -  
Yellow to Yellow Motor Hall U Wire  
Green to Green Motor Hall W Wire  
Blue to Blue Motor Hall V Wire |
| *Throttle Wires                        | Red +5 Volt Output  
Green 1-4 Volt Signal Input  
Black Ground - |
| *Pedal Assist (PAS) Wires              | Green PAS Signal Input  
Red +5 Volt Output  
Black Ground - |
| †3 Speed Control Wires                 | Orange to Black for High Speed  
Black to No Wire for Normal Speed  
Blue to Black for Low Speed |
| †Cruise Control Wires                  | Orange to Cruise Control Switch Contact  
Black to Cruise Control Switch Contact |
| †Switch E-Brake Wires                  | White to Switch Brake Switch Contact  
Black to Common Brake Switch Contact |
| †Voltage E-Brake Wire                  | Yellow to +12 Volt Brake Light Wire |
| †Reverse Wires                         | Brown to Reverse Switch Contact  
Black to Reverse Switch Contact |
| †Alarm Power Wires                     | Black to Alarm Positive - Input  
Red to Alarm Positive + Input |
| †Alarm Signal Wires                    | Purple to Vehicle Power On Signal  
Blue to Motor Disable Signal  
Brown to Alarm Power On Signal |
| †Speedometer Wire                      | Green/Yellow to Speedometer + |
| **Self Learning Wires**                | Connect Together for Self Learning Mode  
Disconnect After Self Learning Is Completed |

† Optional Connections: These wires do not need to be connected for the controller to operate.

* Either the Throttle and/or Pedal Assist Sensor needs to be connected for the controller to operate.

** The Self Learning Wires must be connected to train the controller to operate with the motor that it is attached to and then disconnected after the training has been completed.
Controller Programming Directions

The controller requires programming after installation otherwise the motor may not operate normally or the motor’s shaft may not rotate in the direction that it needs to.

Programming Directions

1. Prop the drive wheel in the air or remove the chain or belt from the motor. When the Self Learning Wires are plugged together the motor will automatically spin at a reduced speed so the drive wheel of the vehicle need to be propped in the air so it can spin freely, or the chain or belt needs to be removed if propping the drive wheel in the air is not possible.

2. Turn the vehicle’s power switch or key switch on.

3. Plug the Self Learning Wires together. If the motor is now spinning in the direction that you want it to then unplug the Self Learning Wires and turn off the vehicle’s power switch or key switch. Programming is now complete and the vehicle is ready to use.

4. If the motor spins in the opposite direction that you want it to when the Self Learning Wires are plugged together then unplug the Self Learning Wires, wait 10 seconds, and then plug the Self Learning Wires together again. If the motor is now spinning in the direction that you want it to then unplug the Self Learning Wires and turn off the vehicle’s power switch or key switch. Programming is now complete and the vehicle is ready to use.

5. If following the programming directions above does not work then turn the vehicle’s power switch or key switch off, wait 10 seconds, and try again.

Installation Notes

Power Switch Wires

1. The Input Power and Power Switch Wires connector’s thin red wire connects to the power or key switch contact and the other power or key switch contact connects to the battery positive + wire.

Switch and Voltage E-Brake Wires

1. The Switch and Voltage E-Brake Wires are optional to connect to and the controller will operate normally with nothing connected to them.

2. The E-Brake is designed to help slow the vehicle down, however, not to bring it to a full stop. Mechanical brakes must be used in conjunction with the E-Brake if the E-Brake is used.

3. The Switch E-Brake Wires connect to a normally open SPST brake switch.

4. The Voltage E-Brake Wires connect to a +12 Volt DC brake light wire.

5. The E-Brake connectors are optional to use, however, if they are used then use either one or the other, and do not use both of them at the same time.

Cruise Control, Reverse, and 3 Speed Control Wires

1. The Cruise Control, Reverse, and 3 Speed Control Wires are optional to connect to and the controller will operate normally with nothing connected to them.

2. The Cruise Control Wires connect to a 2 position On-Off maintained contact SPST switch.

3. The Reverse Wires connect to a 2 position On-Off maintained contact SPST switch.

4. The 3 Speed Control Wires connect to a 3 position On-Off-On maintained contact SPDT switch.

Low Voltage Protection

1. To protect the battery pack from being over-discharged this controller turns the motor off when the battery pack reaches 31.5 Volts with a 36 Volt battery pack and 41 Volts with a 48 Volt battery pack.